



Astilleros RÍA DE AVILÉS

S/L - S/U

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WORKS OF TRANSFORMATION, REPAIR AND MAINTENANCE DURING 2019

1. Tanker “Sobia” (30 days)

- Repair/ renew steel in tanks, and ballast tanks, aprox. 23 tons.
- Different repair works in pumps, winches, valves and pipes.
- Different electricity repairs.
- General painting of the vessel.





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2. Cargo Vessel 95 mts “Phobos” (35 days)

- Sand blasting and painting of the hull (dead works, life works, cargo hold, decks).
- To collect the waste, cleaning of the IFO tanks.
- Steel repairs /renew steel 26 tons.
- Repairs/maintenance valves
- To check the rudder, propeller and shaft line.
- Repair main engine.
- Repair purifier of IFO.
- Repair bilge separator
- Repair IFO heater.
- Repair sea water cooling main engine and auxiliaries.
- Cleaning the plate coolers of high and low temperatures.
- To fit new cathodic protection.
- Repair the manouever capstan aft and forward.
- To dismantle, repair and install the cylinder lids.
- Different repairs in the cargo cranes.
- Repair different pipes in the engine room.
- Different works of pipes in ballst and fuel-oil tanks.
- Check tail alternator and alternators auxiliary engines.
- Different repairs in the electric motors.
- Different repairs of fans in engine room, and also fans in the cargo hold.





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Galardonado
"Oro de Oro a la Calidad"



Galardonado
"Avanza a la Calidad"



Premio "UCAYC 2002"
a la Iniciativa Empresarial
Pymes Industriales



Premio "La Voz de Avilés 2006"
a la Iniciativa Empresarial



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3. Chemical Tanker 97 mts “Guanarteme” (14 days)

- Sand blasting and painting of the hull (dead works, life works, decks).
- To collect /clean the waste of IFO tanks.
- Repair the forward bulb.
- Repair the anchorage of fenders and its basements.
- Repair/Maintenance of valves..
- To repair the grating and sea chests.
- Check/Repair the rudder, propeller and shaft line.
(Dismantle/installation for checking and repair it).
- Repair main engine
- Cargo tests for capstans, deck crane, etc.
- Different repair works of pipes in engine room
- Check the tail alternator.





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4. Modernization fishing vessel trawler “Rachel Jay” (8 months)

- Cut the vessel from main deck, in order to renew completely the life works of the vessel.
- To build aluminium wheelhouse.
- To build and install a new gantry aft for fishing, made of naval steel
- To build and install a new naval aluminium mast.
- To build and install a new naval aluminium gantry hoisting the fishing bag.
- To build and install all the hatches of the vessel, made of naval aluminium
- To build and install all the aluminium watertight doors of the vessel.
- To install the new deck winches, net drums, split winches, windlass and deck cranes.
- To build and install all the new accommodation of the vessel (stores, cabins, galley, toilets, mess-room, wheelhouse, corridors of the accommodation.
- To build and install a new air-conditioned system.
- Repair the air-conditioning machine.
- To carry out the electric installation.
- Supply./install all the electric secondary switchboards and its installation.
- To change two gen-sets and the harbour set.
- Sand blasting the hull, life-works and the main deck, and to paint all the vessel with a new painting scheme.
- Supply and install a new shaft line, made of stainless steel, Aisi 316L.
- Repair the rudder and propeller.
- Renew the valves for different services.
- Renew all the general services pumps.
- New complete hydraulic installation.





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5. Cargo Vessel 88 mts “Marcel” (21 days)

- Sand blasting of the hull (life-works-dead works), cargo hold and complete painting of the vessel.
- Renew zinc anodes.
- Renew steel in ballast tanks (22 tons).
- Repair the valves.
- Cleaning the ballast tanks.
- Repair different tanks.
- Dismantle/Install the rudder, propeller and shaft line.
- Repair/cleaning box coolers.
- Inspections/tests capstans and cranes.





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6. Cargo Vessel 119 mts “Ura” (23 days)

- Sand blasting the hull (life works-dead works), cargo hold and painting of all the vessel, and also lids cargo hold.
- Cleaning IFO and ballast tanks, collect the waste.
- Renew zinc anodes.
- Cleaning/repair valves.
- Different works steel.
- Dismantle/installation of rudder, shaft line, bow thruster.
- Check two mooring winches.
- Different cargo tests for the capstan and cranes.
- Check box cooler.
- Repair the heater model HFO + Oil.
- Check hydraulic bottles lids.
- Different pipe repairs.
- Check the tail alternator.
- Check/Repair two alternators.
- Check different electric motors.





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7. Cargo Vessel 90 mts “Cornión” (9 days)

- To collect the waste IFO tanks and ballast tanks..
- Assistance, cleaning, gas free for the IFO tanks and ballast tanks.
- Different works pipes.





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8. Cargo 111 mts “Atlantic Horizon” (22 días)

- Sand blasting the hull (life works-dead works), cargo hold and painting of all the vessel, and also lids cargo hold.
- Different steel works.
- Repair valves.
- Repair pipes in tanks..
- Different repair works in engine room.
- Cleaning of ballast and IFO tanks.
- Dismantle/installation of rudder blade, propeller and shaft line.
- Repair the mooring windlass aft and forward
- Cleaning different coolers.
- Repair different coolers.
- Repair/check the electric motors.
- Renew zinc anodes.
- Check the shaft alternator.
- Check the electric motors.
- Check different pumps.
- Check the alternators of the auxiliary motors.





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10. Cargo Vessel 95 mts “Atlantic Island” (20 days)

- Sand blasting the hull (life works-dead works), cargo hold and painting of all the vessel, and also lids cargo hold.
- Different steel works.
- Repair valves.
- Repair pipes in tanks..
- Different repair works in engine room.
- Cleaning of ballast and IFO tanks.
- Dismantle/installation of rudder blade, propeller and shaft line.
- Repair the mooring windlass aft and forward
- Cleaning different coolers.
- Repair different coolers.
- Repair/check the electric motors.
- Renew zinc anodes.
- Check the shaft alternator.
- Check the electric motors.
- Check different pumps.
- Check the alternators of the auxiliary motors.





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10. Cargo Vessel 119 mts “Sua” (28 days)

- Sand blasting the hull (life works-dead works), cargo hold and painting of all the vessel, and also lids cargo hold.
- Cleaning IFO and ballast tanks, collect the waste.
- Renew zinc anodes.
- Cleaning/repair valves.
- Different works steel.
- Dismantle/installation of rudder, shaft line, bow thruster.
- Check two mooring winches.
- Different cargo tests for the capstan and cranes.
- Check box cooler.
- Repair the heater model HFO + Oil.
- Check hydraulic bottles lids.
- Different pipe repairs.
- Check the tail alternator.
- Check/Repair two alternators.
- Check different electric motors.





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11. Cargo Vessel 88 mts “Marie” (23 days)

- Sand blasting the hull (life works-dead works), cargo hold and painting of all the vessel, and also lids cargo hold.
- Renew zinc anodes.
- Renew steel of hull.
- Repair valves.
- Cleaning ballast tanks.
- Dismantle/installation of rudder, propeller and shaft line.
- Repair /cleaning box cooler.
- Inspections capstans and cranes.
- Repair electric motors.
- Check the tail alternator.
- Check alternators auxiliary motors.
- Check the pumps.

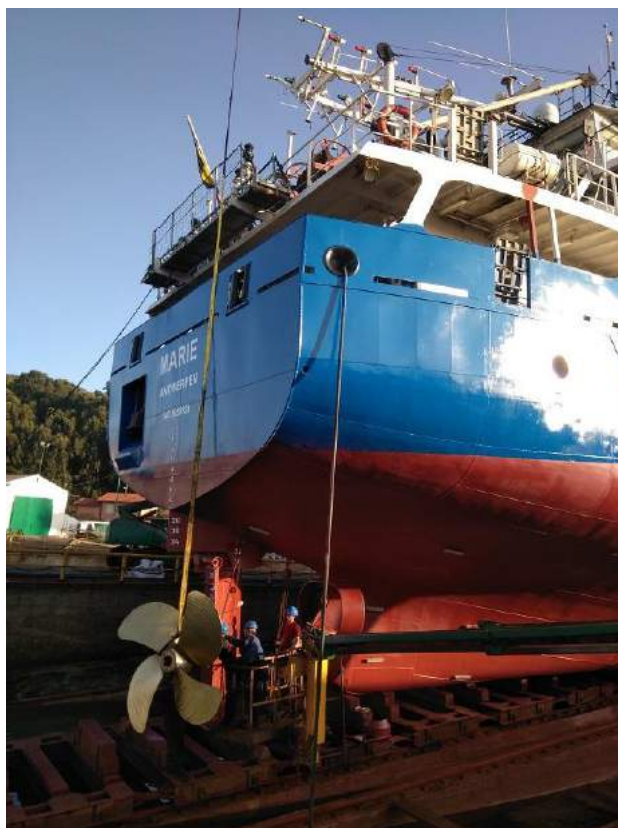




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12. Chemical Tanker 90 mts “Leeni” (14 days)

- Sand blastint of the hull (life works – dead works), general painting of the vessel.
- Renew zinc anodes.
- Renew /Repair valves.
- Renew /repair pipes in engine room.
- Renew / Repair pipes in ballast tanks.
- Dismantle/installation of rudder, propeller and shaft line.
- Repait main engine.
- Repair auxiliary motors.
- Different electricity works.





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13. Chemical Tankers 97,50 mts “Narcea” (10 days)

- Cleaning all cargo tanks IFO.
- Cleaning air cooler main engine.
- To build different pipes in engine room.
- Installation of new lines of pipes in IFO tanks.
- Repair and build pipes for ballast tanks.





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14. Cargo Vessel 118 mts “Kriens” (7 days)

- Cleaning of all ballast tanks.
- Repair the windlass.
- Repair steering-gear pipes.
- Repair bottles steering-gear.
- Dismantle the cargo crane.
- To build new steel basements.





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AFLOAT REPAIRS CARRIED OUT IN OUR FITTING OUT QUAY AND OUTSIDE OUR INSTALLATIONS IN VESSELS IN DIFFERENT PORTS:

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