



Astilleros RÍA DE AVILÉS

S/L - S/U

C/ San Balandrán, s/n
33418 San Juan de Nieva
GOZÓN – Asturias (España)
Tf : +(34) 985 54 25 33
Fax : +(34) 985 54 25 45
comercial@astillerosriadeaviles.es
www.astillerosriadeaviles.es

WORKS OF TRANSFORMATION, REPAIR AND MAINTENANCE DURING 2021

1. Dredger 90 mts “Ambika 2” (Ex “Orwell”) (2 months)

- Renew 60 tons of steel in external hull (Bottoms).
- Renew 20 tons of steel in hopper.
- Repair and check the contrrollable pitch shaft line.
- Check the coolers of main engine and auxiliary engines.
- Repair the pipes for dredging
- Repair the pipes in engine room and gasoil, water and oil lines.
- Check the turbo.
- Check and repair the windlasses.
- Overhaul and repair the main engines.
- Overhaul and repair two alternators.
- Check and repair the fans and compressed air bottles for starting the main engine.
- Overhaul and repair the dredging pump.
- Different carpentry works in accommodation.
- Different works in the electric installation.
- Check the valves.
- Sand-blasting grade SA 2 ½ the external hull and the deck and application painting scheme.
- Renew the zinc anodes.
- Cleaning bilge ballast tanks.





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2. Cargo Vessel 90 mts “Cornion” (3 weeks)

- Different steel works in the hull.
- Sand-blasting grade SA 2 ½ in external hull, cargo hold, cover hatches and coamings.
- Different steel works in tanks.
- Cleaning forward ballast tanks and double bottom tanks.
- Bilge cleaning.
- Check and repair valves.
- Change valves.
- Check and repair the manoeuvre winches and windlasses, repairing brakes of the windlasses.
- Check and repair the two ballast pumps, two fire-fighting pumps and other emergency fire fighting pump.
- Dismantle, cleaning, checking and hydraulic tests of the plate coolers.
- Dismantle, cleaning, checking and hydraulic tests of the multi-tube cooler.
- Dismantle/installation on board of a spare air cooler of the main engine.
- Dismantle/cleaning/installation of the air cooler.
- Check and tests in the davit of the rescue boat, provisions stanchion, cargo tests, etc.
- Dismantle/check/repair and installation of the gantry crane, renew bearings, pinions and chains, check the hydraulic bottles, repair the bottles, load and operating tests.
- Repair different pipes in the engine room.
- Build and install the pipes for the new installation of the BWTS.
- Check and repair the two alternators of the auxiliary engines Caterpillar SR4B.
- Check/repair the engine room ventilation.
- Check 2 electric motors of the 2 ballast pumps.
- Check 2 electric motors of the 2 general services and fire fighting pumps.
- Check 2 electric motors of the 2 steering gear pumps.





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3. Chemical Tanker Vessel 115 mts “Dacil” (3 weeks)

- Different steel works in hull and ballast tanks.
- Sand-blasting grade SA 2 ½ in external hull and deck.
- Renew cathodic protection.
- Different steel works on deck.
- Check/repair valves.
- Dismantle/installation of contrrollable pitch shaft line, dismantle in workshop the propulsion equipments, dimensional verification, evaluate the components and installation again.
- Check stern tubes, check tightening holding bolts forward and aft, with access to lateral tanks, check the housings, dimensional control, check the alignment of the gear-box shafts.
- Dismantle, check, cleaning, installation of the coolers of the main engines and auxiliary engines.
- Check/renew pipes in the engine room.
- Check/repair the tail shaft.
- Check/repair alternators auxiliary engines.
- Check/repair different types of electric motors.
- Check/repair fans.
- Application of painting scheme.





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4. Tug-Boat “Caudal” (10 days)

- Sand-blasting grade SA 2 ½ external hull.
- Renew cathodic protection.
- Different steel works on deck in forward and aft fenders.
- Check/repair/renew valves.
- Renew different pipes in engine room.
- Application painting scheme on hull.
- Build sea water pipes.
- Cleaning ballast tanks.
- Cleaning bilge tanks.





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5. Tug-Boat “Ponga” (10 days)

- Sand-blasting grade SA 2 ½ external hull.
- Renew cathodic protection.
- Different steel works on deck and engine room.
- Check/repair/renew valves.
- Application painting scheme in hull.
- Cleaning, brushing propulsion propellers.
- Cleaning ballast tanks.
- Cleaning bilge tanks.





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6. Cargo Vessel 100 mts “Telmo” (3 weeks)

- Different steel works in hull.
- Sand-blasting grade SA 2 ½, in external hull.
- Sand-blasting grade SA 1 in cargo hold.
- Cleaning manouvre tanks.
- Cleaning fuel oil tanks.
- Different steel works on deck.
- Check/repair valves.
- Check tail shaft, stern tube closures and ventilation tanks.
- Check brakes and change ferodos.
- Load tests for the crane, tests for davit freefall and storage boat.
- Check/repair air conditioning.
- Pressure tests box cooler.
- Complete repair air compressors.
- Cleaning oil cooler with renewal of joints
- Mechanization in workshop of different items.
- Check/repair Scrubber pumps.
- Check/repair plates coolers.
- Build sounding pipes.
- Different electric works in engine room.





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7. Salvage Tug-Boat 58 mts “Alonso de Chaves” (10 days)

- Different repairs in oil tanks.
- Renew bottom plate in oil tanks.
- Painting scheme in external hull and internally in the area of steel of 12 mm renewed





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Premio "UCAVC 2002"
a la Iniciativa Empresarial
Pymes Industriales



Premio "La Voz de Avilés 2006"
a la Iniciativa Empresarial



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8. Cargo Vessel 100 mts “Albiz” (3 weeks)

- Different steel works in hull.
- Sand-blasting grade SA 2 ½, external hull.
- Sand-blasting grade SA 2 ½ cargo hold.
- Cleaning ballst tanks.
- Build and install a new bilge tank.
- Build and install bilge wells cargo hold.
- Different steel works on main deck.
- Check/repair valves.
- Cleaning/check coolers main engine.
- Cleaning box cooler.
- Cleaning oil coolers.
- Installation BWTS.
- Alterations pipes air conditioning
- Load tests for the crane, tests for davit freefall and storage boat.
- Different repairs air conditioning.
- Different repairs electric installations.
- Supply, build and install wheels for the cover hatches.





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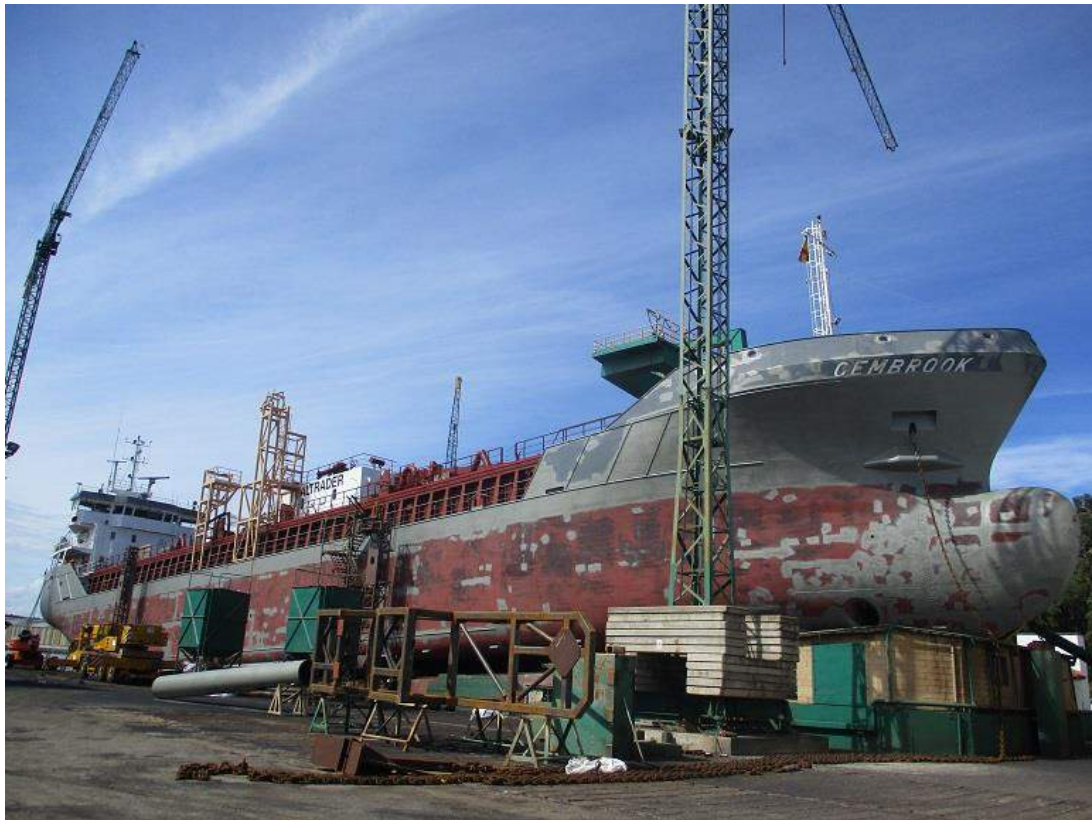
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9. Cement vessel 100 mts “Cembrook” (6 weeks)

- Renew steel in hull and tanks.
- Installation reinforcements in ballast tanks.
- Renew cathodic protection.
- Overhaul turbo main engine.
- Installation BWTS.
- Check and repair mooring windlasses.
- Sand-blasting grade SA 2 ½ and painting scheme external hull.
- Repair bow thruster.
- Dismantle/installation/checking the four blades of the propulsion propeller
- Overhaul main engine Wartsila.
- Check/repair valves.
- Installation of the equipments of the cement system on board.
- Installation of the direct discharge system of cement for trucks.
- Different electric works.
- Build and install on board different structures for the manoeuvre of the system of the cement plant.





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10. Cargo Vessel 119 mts “Ura” (2 months)

- Dismantle accommodation area.
- Painting scheme for the external accommodation.
- Renew floor wheelhouse.
- Renew port lights wheelhouse deck.
- Renew completely the cooling and refrigerated provisions room.
- Renew completely the pipes of the air conditioning.
- Different repairs in external steel works.
- Different repairs of hits in external hull.
- Different steel and welding repairs in bulkheads and cargo hold.
- Different mechanical works, in relation with the change of the winch for mooring.
- Repair electric motors and repair the ballast pumps.
- Check the isolation of the fuel oil boiler.
- Installation BWTS.
- Sand-blasting grade SA 2 ½ cargo hold.
- Painting scheme for the external hull and accommodation.
- To build and install new accommodation and wheelhouse.





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11. Cargo Vessel 100 mts “Anzoras” (3 weeks)

- Different steel works in the hull.
- Sand-blasting grade SA 2 ½, external hull.
- Sand-blasting grade SA 2 ½ cargo hold.
- Cleaning ballast tanks.
- Repair bulbous bow.
- Build and install bilge wells in cargo hold.
- Different steel works on main deck.
- Check/repair valves.
- Cleaning/checking coolers main engine.
- Cleaning box cooler.
- Cleaning oil coolers.
- Installation BWTS.
- Alteration air conditioning pipes.
- Load tests for the crane, tests for davit freefall and storage boat.
- Different repairs air conditioning.
- Different repairs electric installations.
- Build, supply and install wheels for the cover hatches.





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12. Tug-Boat “Cubia” (10 days)

- Sand-blasting grade SA 2 ½ external hull.
- Application painting scheme in hull.
- Renew cathodic protection.
- Cleaning ballast and fuel oil tanks.
- Alteration fixing basements for the fenders.
- Check/repair/renew valves.
- Renew different pipes in engine room.
- Check and repair electric installation.
- Renew pumps couplings and its alignment.





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13. Cargo Vessel 90 mts “Angon” (4 weeks)

- Different steel works in the hull.
- Sand-blasting grade SA 2 ½ in external hull, cargo hold, cover hatches and coamings.
- Different steel works in tanks.
- Cleaning forward ballast tanks and double bottom tanks.
- Bilge cleaning.
- Check and repair valves.
- Change valves.
- Check and repair the manoeuvre winches and windlasses, repairing brakes of the windlasses.
- Check and repair the two ballast pumps, two fire-fighting pumps and other emergency fire fighting pump.
- Dismantle, cleaning, checking and hydraulic tests of the plate coolers.
- Dismantle, cleaning, checking and hydraulic tests of the multi-tube cooler.
- Dismantle/installation on board of a spare air cooler of the main engine.
- Dismantle/cleaning/installation of the air cooler.
- Check and tests in the davit of the rescue boat, provisions stanchion, cargo tests, etc.
- Dismantle/check/repair and installation of the gantry crane, renew bearings, pinions and chains, check the hydraulic bottles, repair the bottles, load and operating tests.
- Repair different pipes in the engine room.
- Build and install the pipes for the new installation of the BWTS.
- Check and repair the two alternators of the auxiliary engines Caterpillar SR4B.
- Check/repair the engine room ventilation.
- Check 2 electric motors of the 2 ballast pumps.
- Check 2 electric motors of the 2 general services and fire fighting pumps.
- Check 2 electric motors of the 2 steering gear pumps.





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AFLOAT REPAIRS CARRIED OUT IN OUR FITTING OUT QUAY AND OUTSIDE OUR INSTALLATIONS IN VESSELS IN DIFFERENT PORTS:

Trawler fishing vessel “Eleuterio José Balayo”, trawler fishing vessel “Travesia”, asphalt vessel “Narcea”, cargo vessel “Pindo”, cargo vessel “Telmo”, cargo vessel “Moraima”, cargo vessel “Muros”, cargo vessel “Smaland”, bulk carrier “Onego Mississippi”, cargo vessel “X Press Shanon”, cargo vessel “Medal”, bulk carrier “Maliy BS”, tug-boat “Joaquin Ruira”, bulk carrier “Conrad Oldendorff”, cargo vessel “Ura”, bulk carrier “Magic Seas”, cement vessel “Encofrador”, cargo vessel “Gures”, cargo vessel “Lily B”, cargo vessel “Muros”, cargo vessel “Beautrader”, cargo vessel “Sua”, trawler fishing vessel “Travesao”, trawler fishing vessel “Luscinda”, cargo vessel “Laida”, bulk carrier “Pabur”, tug-boat “Maria de Maeztu”, cargo vessel “Longduin”, cargo vessel “Titlis”, cargo vessel “Angon”, longliner fishing vessel “Nuevo Padre”, bulk carrier “Tanux III”, cargo vessel “Atlantic Horizon”, cargo vessel “Amadeus Gold”, cargo vessel “Cornion”, cargo vessel “Hav Dolphin”, cargo vessel “Longdijk”, cargo vessel “JSP Vento”, bulk carrier “Kinasti”, cargo vessel “Cuera”, cargo vessel “Kriens”, cargo vessel “Blue Antares”, salvage tug-boat “Alonso de Chaves”, cargo vessel “Ruslana”, trawler fishing vessel “Cabo San Lorenzo”, cargo vessel “Fluvius Axe”, cargo vessel “Beautriton”, bulk carrier “Bon Vivant”, cargo vessel “Manisa Floyen”, cargo vessel “Vestvind”, cargo vessel “Bothnia”, cargo vessel “Manisa Silvana”, bulk carrier “Ocean lady”, cargo vessel “Paula C”, cargo vessel “Emma”, cargo vessel “Celtic Venture”, cargo vessel “Fehn Courage”, supply vessel “Aline B”, cargo vessel “Santa María”, cargo vessel “Herbeira”, cargo vessel “Albiz”.





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DRY DOCKINGS FISHING VESSELS AND OTHER TYPES OF VESSELS

Fishing vessel “Nuevo San Mateo”, fishing vessel “Xuan Moncho”, fishing vessel “San Adrian do Mar”, fishing vessel “Punta cancelades”, fishing vessel “Gure Itxas Begi”, fishing vessel “Demar”, fishing vessel “Travesia”, fishing vessel “Travesao”, fishing vessel “Peña la Deva”, fishing vessel “Cabo San Lorenzo”.

