



Astilleros RÍA DE AVILÉS

S/L - S/U

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WORKS OF TRANSFORMATION, REPAIR AND MAINTENANCE DURING 2022

1. 118 mts LOA Cargo Vessel “Gures” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Bilge cleaning
- Repair side valves
- Cleaning gratings and sea chests and also painting
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Different repairs of pipes in engine room
- Cleaning box cooler.
- Check valves.
- Check hold bilge
- Renew pipes engine room
- Supply of valves and installation of cooler gasoil circuit
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection





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2. 100 mts LOA Cargo Vessel “Deun” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings
- Painting with several layers the areas sand-blasted
- Cleaning the oil and gasoil tanks
- Bilge cleaning
- Complete repair aft and forward winch.
- Different works in the air-conditioning equipment
- Repairs in different pipes engine room
- Cleaning box cooler
- Repair/check Scrubber pumps
- Dismantling, cleaning and installation coolers
- Check valves
- Supply valves
- Repair fans
- Different electricity repairs
- Repair bow thruster engine
- Different steel repairs
- Check gratings and sea chests
- Cathodic protection

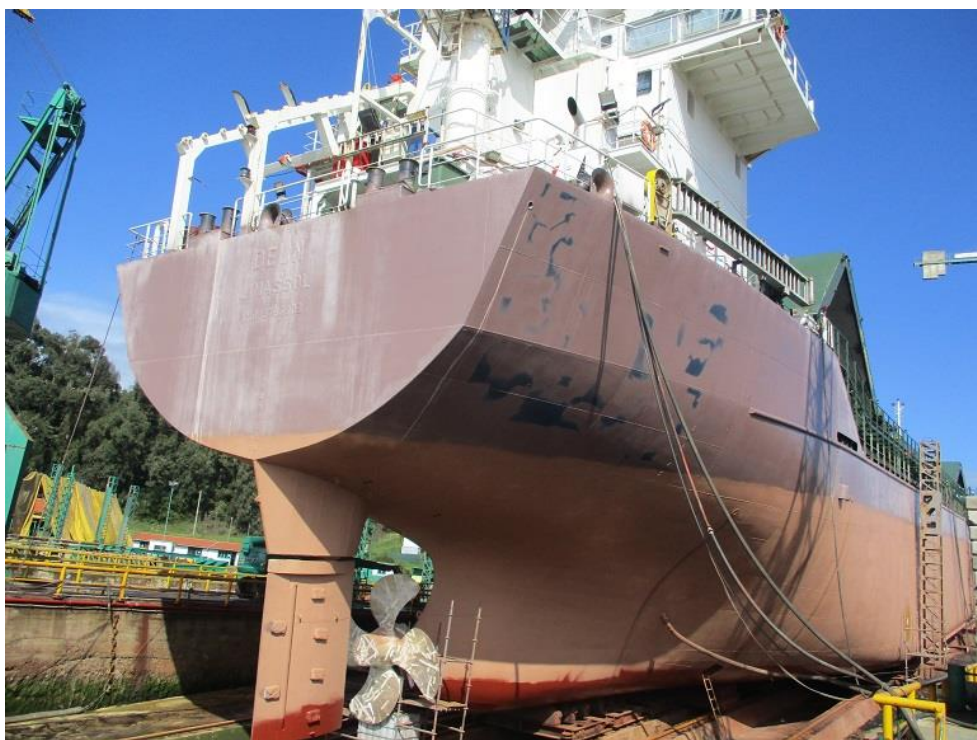




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3. 118 mts LOA Cargo Vessel “Pindo” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings
- Cleaning ballast tanks
- Bilge cleaning
- Cleaning gratings and sea chests and also painting
- Dismantling/installation rudder blade, change seals rudder hole up and down
- Dismantling/installation tail shaft, change joints blades propeller, mechanization blades in workshop
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Mechanization different pieces
- Cleaning box cooler, dismantle changing joints
- Check different valves
- Renew pipes engine room
- Building/installation pipes on board for the ballast water system
- Different repairs in the electric installation





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4. 91 mts LOA Cargo Vessel “Daroja” (1 week)

- Different steel works
- Cleaning ballast tanks
- Works in the rudder
- Bilge cleaning
- Different electric works
- Cleaning valves
- Cleaning gratings and sea chests, and painting





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5. 90 mts LOA Cargo Vessel “Amuesa” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings
- Painting with several layers the areas sand-blasted
- Steel works in tanks
- Cleaning forward ballast tanks and double bottom tanks
- Bilge cleaning
- Check and repair valves
- Change valves
- Repair brakes forward windlasses (port and starboard)
- Check and repair two ballst pumps, two fire-fighting pumps and other emergency fire-fighting pump
- Dismantling, checking, cleaning and hydraulic tests for plate cooler
- Dismantling, checking, cleaning of air cooler of main engine
- Dismantling and installation on board air cooler
- Check and test of the davit for the boat and provisions stanchion, cargo tests
- Dismantling/check/repair and installation gantry crane, renew bearings, pinions and chains, check hydraulic bottles, repair bottles, performance and cargo test
- Repair different pipes in engine room
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Check/repair ventilation engine room
- Check two electric motores of two ballast pumps
- Check two electric motores of two fire-fighting pumps
- Check two electric motores of two steering-gear pumps
- Different electric works
- Check fans engine room

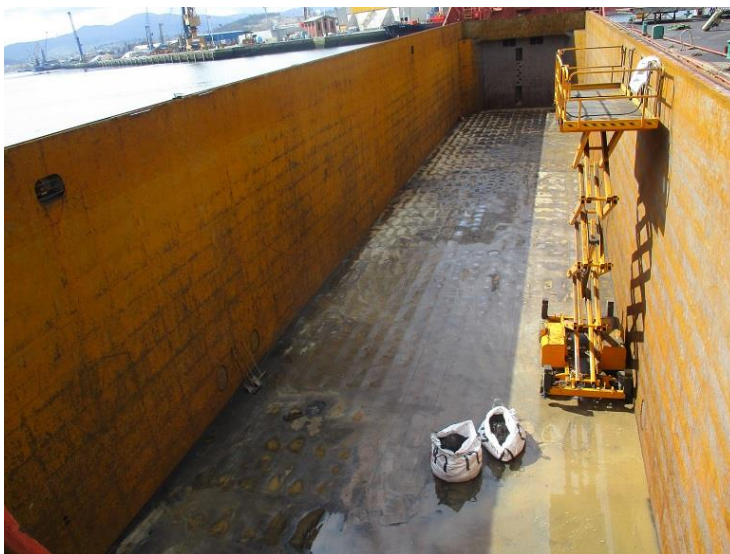




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6. 118 mts LOA Cargo Vessel “Kriens” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Bilge cleaning
- Repair side valves
- Cleaning gratings and sea chests and also painting
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Different repairs of pipes in engine room
- Cleaning box cooler.
- Check valves.
- Check hold bilge
- Renew pipes engine room
- Supply of valves and installation of cooler gasoil circuit
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection



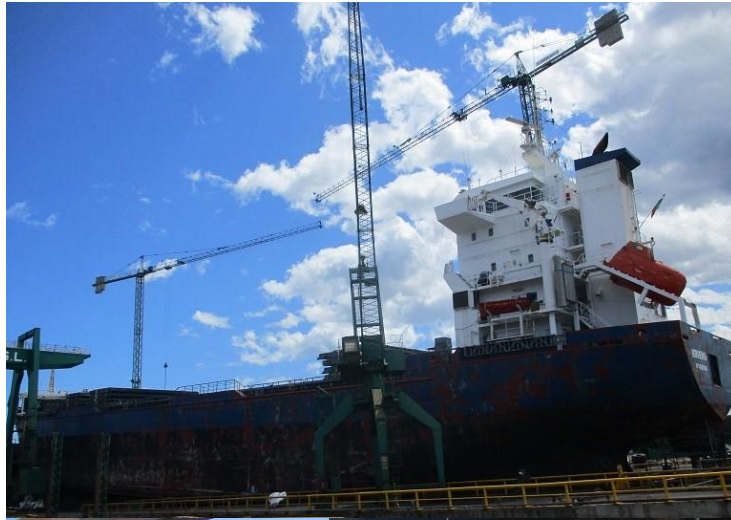


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CIF: B-33375593





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7. Twin Screw Tug-Boat “Sella” (2 weeks)

- Sand-blasting grade SA 2 ½ external hull (dead and live works), also deck and bulkwark
- Painging external hull
- Cathodic proteccion
- Different steel works in hull
- Reinforcements in bulkwark
- Renew forward fender port and starboard
- Opening gratings sea chests
- Cleaning and brushing propulsion propellers
- Dismantle and check valves
- Dismantle/installation rudder/nozzle, and checking
- Dismantle/installations tail shaft and checking
- Dismantle/installation/checking general services pumps
- Dismantle/installation/checking air bottles
- Dismantle/installation/reconditioning stern tube seals
- Cleaning engine room bilge
- Dismantling forward mooring windlass, complete overhaul and installation





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8. 118 mts LOA Cargo Vessel “Brens” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids, coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Bilge cleaning
- Repair side valves
- Cleaning gratings and sea chests and also painting
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Different repairs of pipes in engine room
- Cleaning box cooler.
- Check valves.
- Check hold bilge
- Change stern tube seals
- Eliminate the cargo cranes
- Renew pipes engine room
- Supply of valves and installation of cooler gasoil circuit
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection

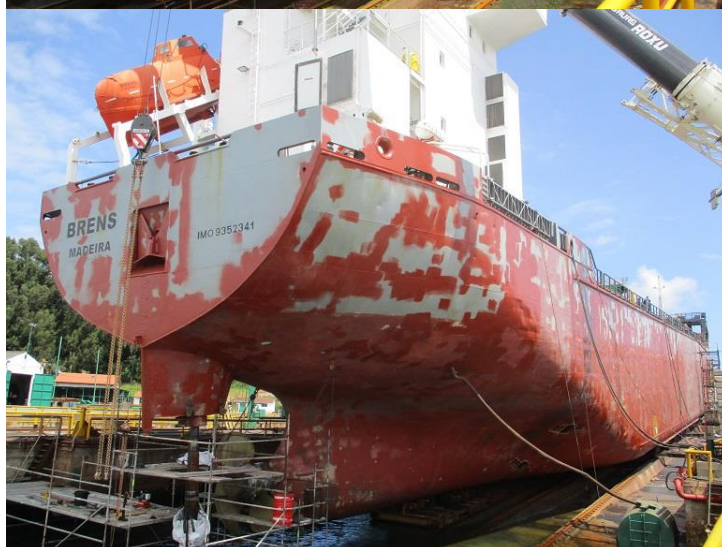
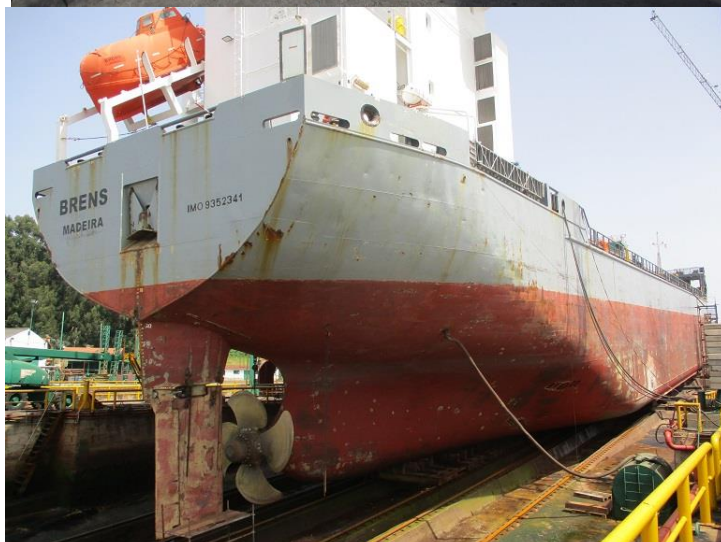




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9. 90 mts LOA Cargo Vessel “Manuela E” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings, and decks
- Painting the hull
- Cleaning the ballast vertical and bottom tanks
- Cleaning the IFO tanks
- Bilge cleaning
- Steel works in hatch lids and cargo hold bulkheads
- Dismantling/installation rudder Blade and shaft line, change stern tube seals
- Check side valves
- Mechanical works
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Different repairs of pipes in engine room
- Cleaning box cooler.
- Renew pipes engine room
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection





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10. Multipurpose Vessel “Jif Marlin” (3 weeks)

- Repair bollard in deck
- Change support fender
- Supply forward fenders
- Different steel repairs in deck
- Different steel repairs in hull
- Complete overhaul bow thruster
- Check all valves
- Check box coolers
- To replace all hydraulic pipes of the pins and starboard pipes.
- Sand-blasting external hull grade SA 2 ½
- Repair rudders
- Dismantle/installation conventional rudders
- Check Towing Pins and Shark Jaws
- Checking with complete overhaul hydraulic cylinders of hydraulic cranes
- Different electric works
- To build an aft structure for logistic support





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Galardón
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Galardón
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Premio "UCAYC 2002"
a la Iniciativa Empresarial
Pymes Industriales



Premio "La Voz de Avilés 2006"
a la Iniciativa Empresarial



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11. 90 mts LOA Cargo Vessel “Finita R” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids and coamings, and decks
- Painting the hull
- Cleaning the ballast vertical and bottom tanks
- Cleaning the IFO tanks
- Bilge cleaning
- Steel works in hatch lids and cargo hold bulkheads
- Different repairs of pipes in engine room
- Renew pipes engine room
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Different electric works

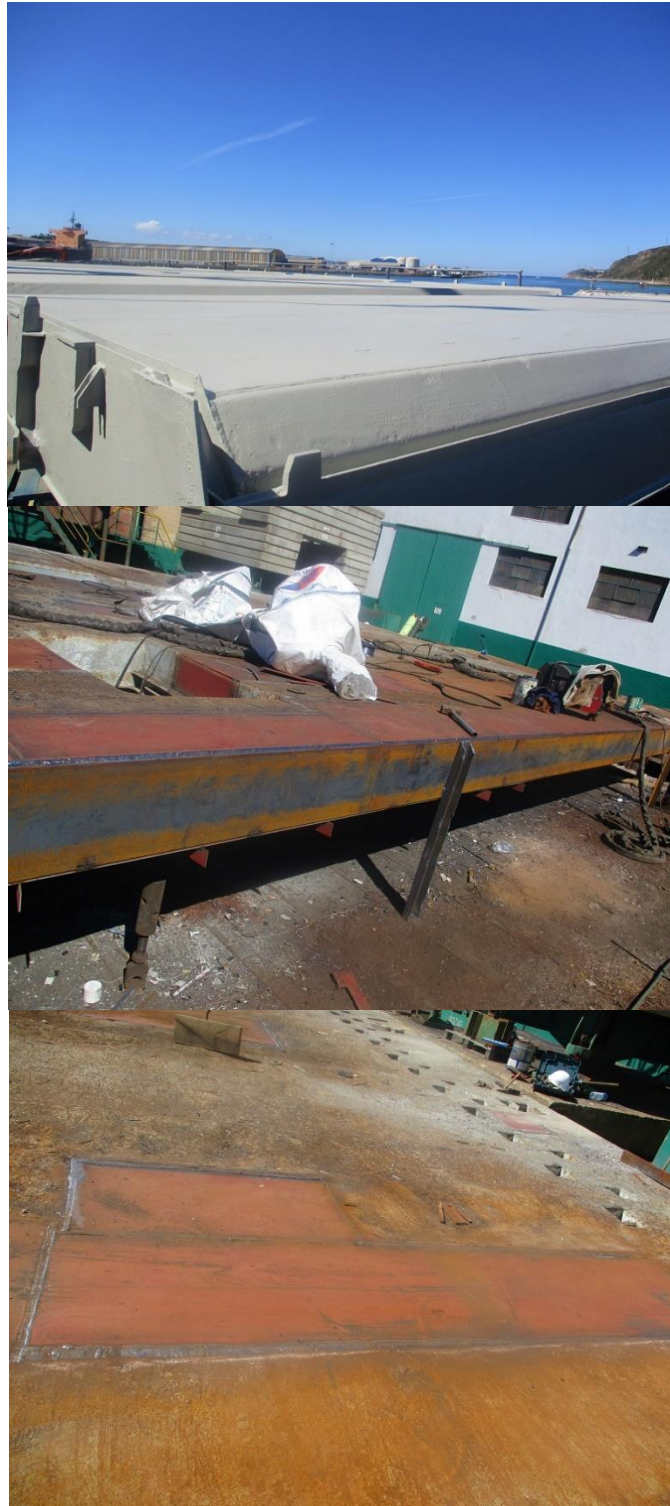




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12. 118 mts LOA Cargo Vessel “Titlis” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids, coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Bilge cleaning
- Repair side valves
- Cleaning gratings and sea chests and also painting
- Repair brakes forward windlasses (port and starboard) and aft winches (port and starboard)
- Different repairs of pipes in engine room
- Cleaning box cooler.
- Check valves.
- Check hold bilge
- Change stern tube seals
- Renew pipes engine room
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection





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13. Tug-Boat “Cares” (2 weeks)

- Sand-blasting grade SA 2/12 external hull (live and dead works)
- Renew 6 stanchions and repair different areas of hull
- Opening gratings sea chests
- Cleaning and brushing propulsion propellers
- Cleaning and brushing bow thrusters
- Dismantle and checking valves
- Dismantle winch brake
- Cleaning fuel oil tanks





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14. 89 mts LOA Cargo Vessel “Muros” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids, coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Cleaning IFO tanks
- Bilge cleaning
- Steel repair works in hatch lids and cargo hold bulkhead
- Dismantle and installation for checking of rudder and shaft line
- Check side valves
- Mechanical works
- Different repairs of pipes in engine room
- Renew pipes engine room
- Cleaning box cooler
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection





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15. 90 mts LOA Cargo Vessel “Medal” (3 weeks)

- Different steel works in the hull
- Sand blasting grade SA 2 ½ of external hull, cargo hold, hatches lids, coamings
- Painting with several layers the areas sand-blasted
- Cleaning the vertical and bottom tanks
- Cleaning IFO tanks
- Bilge cleaning
- Steel repair works in hatch lids and cargo hold bulkhead
- Dismantle and installation for checking of rudder and shaft line
- Check side valves
- Mechanical works
- Different repairs of pipes in engine room
- Renew pipes engine room
- Cleaning box cooler
- Installation and mounting of a ballast water system, including building the pipes and installation on board of equipments, and complete assembly
- Modification in engine room area of equipments, dismantling equipments, change of position, new connecting lines, intersection with old pipes
- Supply new valves, dismantling and adjusting valves, change of valves
- Different electric works
- Cathodic protection





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AFLOAT REPAIRS CARRIED OUT IN OUR FITTING OUT QUAY AND OUTSIDE OUR INSTALLATIONS IN VESSELS IN DIFFERENT PORTS:

Bulk carrier “Prinsengracht”, bulk carrier “Manisa Silvana”, special cargoes vessel “Jumbo Vision”, cargo vessel “Sua”, cargo vessel “Moraime”, cargo vessel “BBC Campana”, bulk carrier “Hayama Star”, bulk carrier “Genco Predator”, cargo vessel “Berge Bintumani”, cargo vessel “Cornion”, bulk carrier “Spiegelgracht”, cargo vessel “Wilson Port”, cargo vessel “Kriens”, tug-boat “Pau Casals”, cargo vessel “Medal”, cargo vessel “Cuera”, cargo vessel “Albiz”, cargo vessel “Brens”, bulk carrier “Strobank”, trawler fishing vessel “Peña la Deva”, bulk carrier “BBC Nagasaki”, cargo vessel “Albiz”, tug-boat “Cubia”, cargo vessel “Muros”, bulk carrier “Amorgos Botten”, cargo vessel “Manisa Star”, cargo vessel “Deun”, cargo vessel “Breadbox Viper”, cargo vessel “Bellingshausen”, bulk carrier “Lecko”, cargo vessel “Manisa Star”, bulk carrier “Saadet”, cargo vessel “Moraime”, cruise vessel “Corinthian”, cargo vessel “Gures”, containers ship “Fiona”, cargo vessel “Ashley”, cargo vessel “Angon”, cargo vessel “Sua”, bulk carrier “Statengracht”, cargo vessel “Gures”, cargo vessel “Muros”, cargo vessel “Focha”, bulk carrier “Marietje Deborah”, bulk carrier “Comity”, cargo vessel “Nordica Hav”, bulk carrier “Proud”, cargo vessel “Beaumaiden”, cargo vessel “Kriens”, cargo vessel “Nina Bres”, fishing vessel “Nuevo Padre”, cargo vessel “Beaumare”, cargo vessel “Breadrox Warthog”, trawler fishing vessel “Cabo San Lorenzo”, chemical tanker “Lacanau”, cargo vessel “Bellevue”, cargo vessel “Cornion”, cargo vessel “Brens”, bulk carrier “Four Rigoletto”, bulk carrier “Kevser S”, cargo vessel “Lecko”, bulk carrier “Bulk Santos”, cargo vessel “Barents”, cargo vessel “Atlantic Island”, multipurpose vessel “Jif Marlin”, cargo vessel “Panta Rhei”, cargo vessel “Telmo”, bulk carrier “Benabell”, bulk carrier “Kinne”, cargo vessel “Celtic Voyager”, cargo vessel “Elisabeth K”, cargo vessel “Manisa Floyen”, bulk carrier “Chestnut”, buque carga general “Julie”, bulk carrier “Alpha Prudence”, cargo vessel “Deun”, cargo vessel “Troubadour”, cargo vessel “Manisa Sole”.





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DRY DOCKINGS FISHING VESSELS AND OTHER TYPES OF VESSELS

Fishing vessel “Nuevo San Mateo”, longliner fishing vessel “Xuan Moncho”, salvage launch “Salvamar Rigel”, fishing vessel “Siempre S. Pablo”, trawler fishing vessel “Luscinda”, trawler fishing vessel “Cabo San Lorenzo”, longliner fishing vessel “Arin”.

