



Astilleros RÍA DE AVILÉS

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WORKS OF TRANSFORMATION, REPAIR AND MAINTENANCE DURING 2023

1. Salvage Tug-Boat “Alonso de Chaves”

Sand-blasting life and dead works on hull, painting externally the hull, disconnect and connect the contrrollable pitch propeler, dismantle the shuttters of the stern tube type Simplex externally and internally, renew the retainers and shut the new ones, supply and fit the new cathodic protection on the hull. Open all sea valves and clean, adjust and grind it, also close it fitting new joints. Polish the two propulsion propellers, polish the bow thrusters, renew diferente pipes, check the oil pumps of main engines, sand-blasting the deck corridor port and starboard and paint. Change the remote crane control distributor for improving the operation of the crane. Supply and install several portlights, supply and install windows in the wheelhouse, renew steel in different ballast water tanks, different electric works, check alternators, clean oil cooler auxiliary engines.





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2. Cargo Vessel “Triple S”

Sand-blasting of the hull, cargo hold, hatch lids and coamings. Installation on board of the BWTS after building the pipes, including new connecting lines, intersection with old pipes, different electric works, and also new electric intallation for the ballast system. Check the ballast, bottom and vertical valves, different renewal steel works, different electric works, renew some pipes in engine room, change position of equipments in engine room, dismantle equipments and change position. Dismantle and intallation of the controllable pitch shaft line, dismantle and installation of the rudder for its checking, dismantle/installation of the windlass forward and aft for its checking. To carry out the overhaul of the steering-gear and cleaning the coolers.





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3. Cargo Vessel “Moraime”

Sand-blasting life and dead works in hull, coamings, hatch lids and cargo hold. Painting de hull, coaming, decks, hatch lids, cargo hold and wheelhouse. Dismantle and installation of the aft windlass for its checking. Dismantle and installation of the cylinders of the hatch lids for its checking. Installation of the ballast water system and renew different pipes in engine room. Renew floors of accommodation, different steel renewal works in hull and decks. Repair the gangway, dismantle and installation of the side and discharge valves. Cleaning the ballast tanks and the dirtiness originated after cleaning the tanks, manual brushing and treatment of the ballast tanks, sand-blasting grade SA 2 ½ of different ballast tanks, different electric works, renew steel in the cargo hold, different mechanical works in main engines and auxiliary engines.





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4. Cargo Vessel “Airisto”

Sand-blasting the cargo hold and hatch lids, change the watertight rubber, several steel renewal works in hatch lids, sand blasting grade SA 2 ½ of cargo hold and hatch lids, painting in accordance painting scheme.





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5. Tug-Boat “Pau Casals”

Sand-blasting grade SA 2 ½ of the hull, apply painting scheme hull, cleaning the ballast and diesel tanks, renew the cathodic protection, repair supports fenders, check and overhaul of all valves, repair different pipes in engine room, polish propellers azimuth propulsors.





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6. Salvage Tug-Boat “María de Maeztu”

Sand-blasting grade SA 2 ½ of the hull and internal dead works. polish the propellers azimuth propulsors and polish the bow thruster. Check the sea chests FIFI1, check bottom and closing valves. Dismantle gratings box cooler, cleaning and treatment of the box cooler. Supply and installation of the cathodic protection. Dismantle and cleaning by ultrasounds of the air coolers of the main engines, dismantle and change the closing devices of the steering for both propulsors. Change the floor of the galley and mess-room. Change the control board of the crane, to change steel in hull and decks, repair the windlass, dismantle and install the port FIFI pump for its checking. Cleaning the sewage tanks, change sealings bow thruster, renew/build pipes in engine room, different electric works.





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7. Chemical Tanker “Stolt Fulmar”

Dry docking for renew the sealings of the shaft line and different emergency works.





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8. Tug-Boat “Joaquim Ruira”

Sand-blasting grade SA 2 ½ of the hull, apply the painting scheme in hull, cleaning the ballast and diesel tanks, renew the cathodic protection, repair the supports of the fenders, check and overhaul all valves, repair differen pipes in engine room, polish propellers azimuth propulsors.





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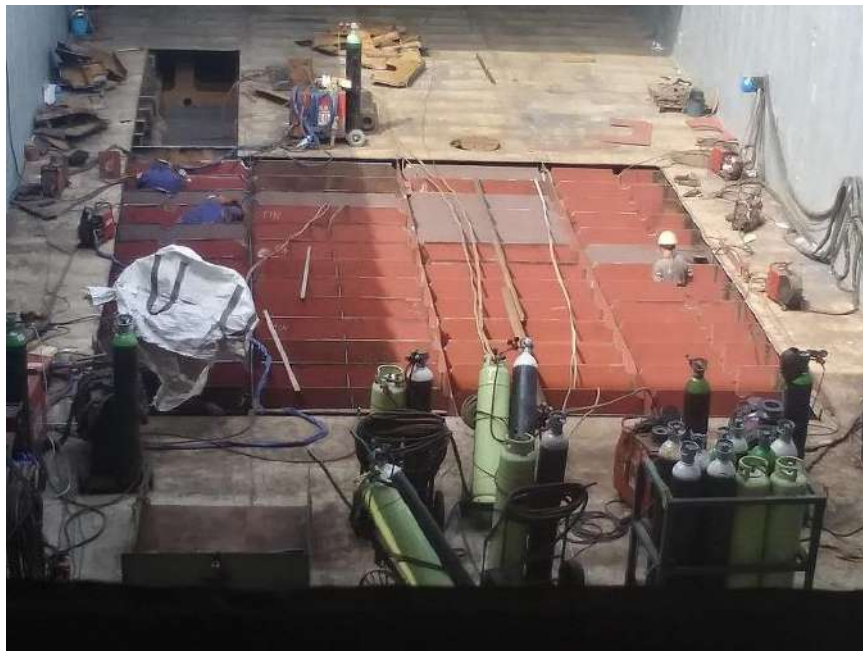
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9. Cargo Vessel “Wilson Lista”

Dry docking, cleaning the ballast tanks, renew 26 tonnes of steel in cargo hold, install new pipes/handrails, marks for the new draft marks.





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10. Vessel “Jif Lacydon”

Dry docking, painting the external hull in accordance with painting scheme, dismantle and installation the two shaft lines for its checking and change the sealings, build and install of storage tank for oil, check the gear-boxes, check the electric installation, different steel and welding works.





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11. Cargo Vessel “Cuera”

Change pipes of the ballast water system.





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12. Tug-Boat “Hercules Tercero”

Dry docking, sand-blasting grade SA 2 ½, different steel repairs in hull, dismantle and installation of fenders with changes in support areas, supply and installation of the cathodic protection, overhaul of all valves, renew different pipes, different mechanical works, dismantle and installation of the azimuth propulsor, different electric works.





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13. Cargo Vessel “Wilson Liverpool”

Dry docking, cleaning the ballast tanks, renew 26 tonnes of steel in cargo hold, repair the windlass, build and install doors in some bulkheads, renew pipes, to fit reinforcements in vertical tanks.





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14. Cargo Vessel “Albiz”

Dry docking, sand-blasting grade SA 2 ½ hull (life and dead works), hatch lids, coamings, decks and cargo hold. Painting in accordance with painting scheme. Painting the wheelhouse, steel works in hatch lids and hull, complete repair handrails in dead works. Repair bilge wells, dismantle gratings and sea chests, polish propulsor propeller and bow thruster. Dismantle and installation the forward and aft windlass, including the change of ferode in brakes, and also supply the material and mechanization of bearings. Cleaning through UT the oil cooler, repair the general services pumps and the fans, change the floors in accommodation.





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15. Tug-Boat “Dobra”

Dry docking, painting the hull, cleaning the tanks, supply and install the cathodic protection, different steel works, open gratings sea chests and bow thruster, cleaning, brushing and painting propulsor azimuth propellers. Dismantle and checking valves, cleaning the fresh water coolers of the main engines with ultrasound machine, cleaning the two oil coolers of main engines. Renew pipes in engine room.





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16. Cargo Vessel “Mundaka”

Dry docking, painting of the hull (life and dead works), check the bottom valves and box-cooler, build and install gratings, mounting blades thimble, weld suspenders and prepare fixing trolley bridge crane, prepare basement for box life jackets, installation guides chains entrance chain locker, to make a support for the spare bottle, etc.





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17. Cargo Vessel “Anzoras”

Dry docking, sand-blasting (life and dead works) grade SA 2 ½, sand-blasting also for the coamings and decks and hatch lids of cargo hold. Renew steel in hatch lids, change joints hatch lids, build air conditioning pipes. Repair and install the pipes, handrails, dismantle and installation and checking the side and discharge valves. Dismantle the gratings and sea chests, dismantle the steering gea for its checking, brushing the propulsor propeller, brushing the core and the blades of the propulsion propeller. Dismantle and installation windlass with change of ferodes, and also bearings, wheels of lids building the bearings and its installation, repair the fans in engine room. Cleaning of oil cooler with ultraviolet machine, check the general services, different works of pipes in engine room, checking the osmosis plant, different works of carpentry in accommodation, to renew floors and stairs in accommodation.





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18. Port Dredger “Nalona”

Dry docking, sand blasting hull grade SA 2 ½ (life and dead works), painting according scheme, direct connections of the cooling of the auxiliary harbour engine and air bleed, change the support for the storage of the dredging pipe, renew injectors box-cooler, build a dredging head, repair the control panel of the crane, change the cardan coupling pin, change the hydraulic pipe of the dredging pump, change the sealing joints of the doors of hoopers nº 2 and nº 3, dismantling the shaft line, to build the pipe for the head dredging, repair the hydraulic cylinders of doors nº 2 and nº 4, dismantling the intermediate elbow of the dredging pipe, mechanization of the flanges for install the joints.

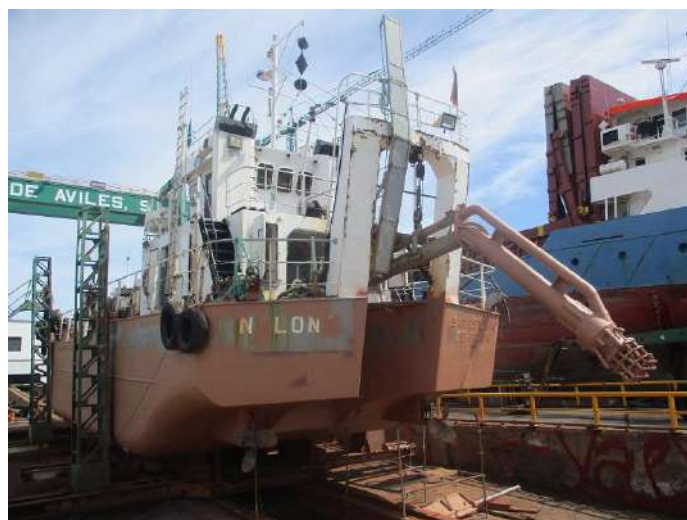




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19. Hospital Vessel “Juan de la Cosa”

Sand-blasting hull grade SA 2 ½ life and dead works, sand light masts, external doors, window and port-lights frame, stairs trunk, wheelhouse peaks, ventilation trunk engine room, exhaust pipes, structures where the consoles are located in the aft davits.

Thickness measurements, polish the blades of the propulsion propellers, complete external cleaning through polish of the blades of the bow thruster and core, dismantle the communication bottom gratings (8 units).

Supply and fit the cathodic protection, check and clean the bottom valves, also intermediate valves and side discharges, check and clean four mud boxes, checking completely the ballast manifold, renew different pipes, renew feeding pipes, renew two fuel oil pipes, dismantle, check and install two cooling pumps, fresh water sanitary transfer pump, ejector pump, circulation pump, check all electric motors of the pumps, cleaning and painting of the gasoil and oil tanks, cleaning and painting of the ballast tanks. Build bleeds for the foam tank, renew trays with cables for the crane, different steel repairs in deck, cleaning the oil coolers of the stabilization fins and the azimuth propellers (2 oil coolers of the stabilization fins, 2 oil coolers of the azimuth propellers, 2 oil coolers of the hydraulic units).

Cleaning by ultrasounds of the condenser. Dismantling and maintenance of the fans of the engine room, one fan in separators store, one fan in azimuthal store, one fan in incinerator store, one fan in paints store, check the anticorrosive protection sea water system, complete overhaul of the propulsion system for the propulsion azimuthal propellers, shaft line, gear-boxes, maintenance and checking of the stabilization fins. Complete renewal of the close circuit television, change the support for the fluorescent, adapt the air conditioning system (accommodation, engine room control area and galley), cleaning the pipes for extracting the smoke in the galley, cleaning the ventilation pipes in engine room.

Checking and maintenance of the fire dumpers in galley and toilet, cleaning the air conditioning pipes for ventilation. Installation of two movable bulkheads in officers room aft, change the equipments in the gym, upholster chairs in cabins, renew the plastic sockets in wheelhouse.





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